

Synthesis of the Conjugated Polymer with Fluoronated Carbazole Donor and Benzothiadiazole Acceptor Linked Through Thienothiophene

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Polymer solar cells have emerged as outlook clean and low-cost renewable energy technology due to its characteristic such as flexibility and lightweight materials, capability and easy fabrication to be produced on large area flexible substrates. In this study we present the preparation and characterisation of new materials for application in this area and an investigation of the photophysical and electronic properties of conjugated polymer based on carbazole derivative with thienothiophene and benzothiadiazole repeat units. A new material of alternating donor/acceptor copolymers comprising fluorinated carbazole-based units and thienothiophene substituted benzothiadiazole repeat units was prepared by using Suzuki coupling method and characterized with suitable analysis techniques. Morphological, spectroscopic and charge-transport measurements are used to investigate the influence of either the thienothiophene substituted benzothiadiazole moieties on the structure and photophysical properties of the copolymer rationalise the solar cell characteristics. Their electronic and photovoltaic properties in bulk heterojunction solar cells in blends with carbazole derivative acceptors will be discussed in this contribution. This research will give further understanding to the structure-property relationship of polymers which might be useful in the future design of polymer solar cells.

Keywords: Conjugated polymers, carbazole, thienothiophene, benzothiadiazole, Suzuki cross coupling, solar cells

I. INTRODUCTION

Solar energy is the most abundant and cleanest renewable energy resource (Koizumi et al., 2013). Solar planar is an essential technology that uses to harvest the solar energy and convert it into usable electricity. The photovoltaic performance of solar cell was found to be influenced by several factors such

as the optical band gap, fill factor, open circuit voltage, short-circuit current and etcetera (Zhou et al., 2012). The efficiency of the polymer solar cell is evaluated from value of the power conversion efficiency (PCE).

The active layer of bulk heterojunction (BHJ) polymer solar cell, as shown in Figure 1, made up of both electron donating conjugated polymer and fullerene or non-fullerene-based

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electron accepting material. The designed conjugated polymers were used as the electron donating material for the active layer of polymer solar cell (Zhou et al., 2012).

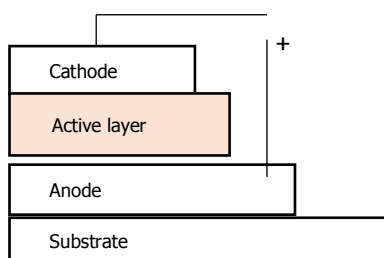


Figure 1. The bulk heterojunction (BHJ) polymer solar cell.

II. PAST REVIEW

In the past few decades, various kinds of conjugated polymers were designed and synthesized to improve the photovoltaic (PV) performance of polymer solar cells (PSC) (Leclerc et al., 2016). Up to now, a variety of donors and acceptors have been disclosed as the building block of conjugated polymer. Amongst these monomers, the carbazole and benzothiadiazole are still remained as the common choices for donor and acceptor, respectively. The features of both monomers have been extensively studied, modified and reviewed during the last decade (Biniek et al., 2009; Tan et al., 2016). Recently, several new monomers with promising features have been discovered and applied during designation of the polymeric backbone, yet carbazole and benzothiadiazole are still taking the precedent choice for researchers as they are relatively lower cost and easier to be handled during the synthesis as compared to the others (Figure 2).

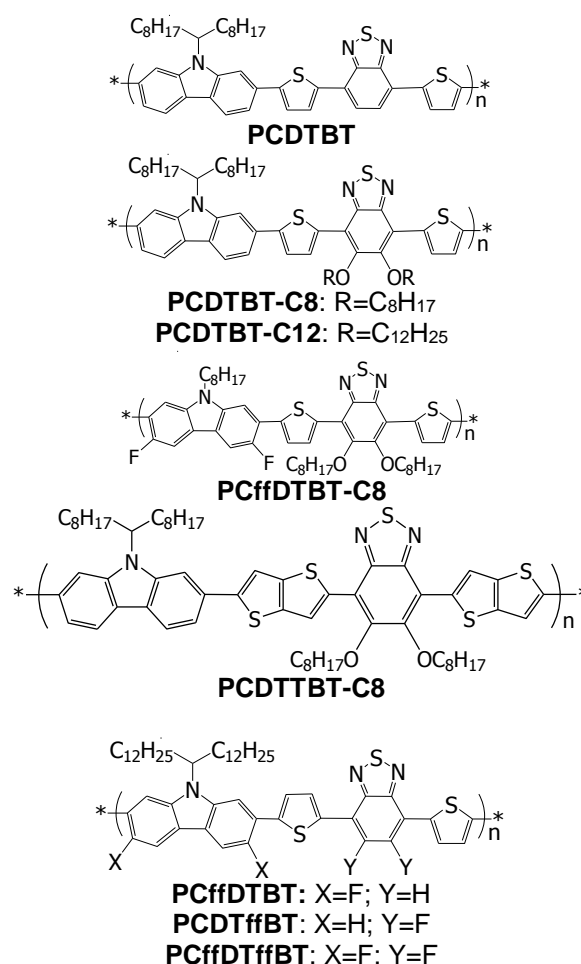


Figure 2. The chemical structure of the parent PCDTBT and modified polymers.

In 2007, Blouin's research group reported a novel (PCDTBT) polymer, namely poly[N-9'-heptadecanyl-2,7-carbazole-*alt*-5,5'-(4',7'-di-2-thienyl-2',1',3'-benzo-thiadiazole)], which the carbazole and benzothiadiazole were polymerized in alternating donor-acceptor (D-A) arrangement with thiophene spacer (Blouin, 2007). The features exhibited by this parent PCDTBT polymer has been intensively studied by researchers during the past decade (Moon et al., 2012; Parlak et al., 2013). Besides that, various modifications also have been done on PCDTBT. The researchers have strived hard to improve the overall performance of the

PCDTBT-based polymer solar cells by substituted the monomers with different substituents or replacement of the thiophene spacer and 9-heptadecanyl side chain with other alternative compounds.

During the last decade, the chemical structure of parent PCDTBT has undergone various modifications. In 2010s, researchers alkoxylated the benzothiadiazole acceptor at 5th- and 6th- positions with -OC₈H₁₇ [24] and -OC₁₂H₂₅ [25], resulted in PCDTBT-C8 and PCDTBT-C12, respectively. The incorporation of alkoxy chains on benzothiadiazole improves the solubility and planarity.

There was a past research reported a PCffDTBT-C8 polymer, which is modified from the parent PCDTBT by fluorinated the 3rd- and 6th- positions of the carbazole and the symmetrically branched *N*-alkyl chain has been replaced with a linear alkyl chain. This work shows that the incorporation of two fluorine atoms on the carbazole helps to lower the HOMO and LUMO energy levels. Besides that, the this modified polymer possesses smaller bandgap, higher Voc and Jsc value than the parent PCDTBT (Du et al.,2013).

In 2014, Pearson and co-workers replaced the thiophene spacers of PCDTBT-C8 with thienothiophene. This newly synthesized PCDTTBT-C8 was found to have better photovoltaic efficiency than its counterpart with the thiophene spacers. This is because the thienothiophene has better π -bridge conjugation than thiophene [27].

Recently, Cartwright and co-workers (2016)

fluorinated the PCDTBT to study the optical, electrochemical, thermal, and molecular arrangement. The three fluorinated PCDTBT are PCffDTBT, PCDTffBT, and PCffDTffBT. Interestingly, the result shown that the decomposition temperature (T_d) for these three copolymers improved when the molecular weight (M_n) increased. The T_d and M_n of these polymers increased from PCffDTffBT, PCDTffBT, to PCffDTBT. Moreover, the XRD study discovered that the polymers with fluorinated benzothiadiazole unit have the ability to promote the π - π stacking of the solid state copolymeric backbones, which in turn improve the molecular ordering of the polymer (Carwright et al.,2016). Amongst these three polymers, the PCffDTBT has the lowest optical bandgap which indicates that PCffDTBT able to harvest more photons from the solar spectrum than its counterparts. In this study we present the preparation and characterisation of new materials for application in this area and an investigation of the photophysical and electronic properties of conjugated polymer based on carbazole derivative with thienothiophene and benzothiadiazole repeat units.

III. MATERIALS AND METHODS

A. Materials

All chemicals and reagents were purchased from commercial suppliers and used without further purification, unless otherwise stated. The toluene and acetonitrile (HPLC grade) used were dried and distilled over sodium and

phosphorus pentoxide, respectively, under argon atmosphere and stored over molecular sieves, 3Å.

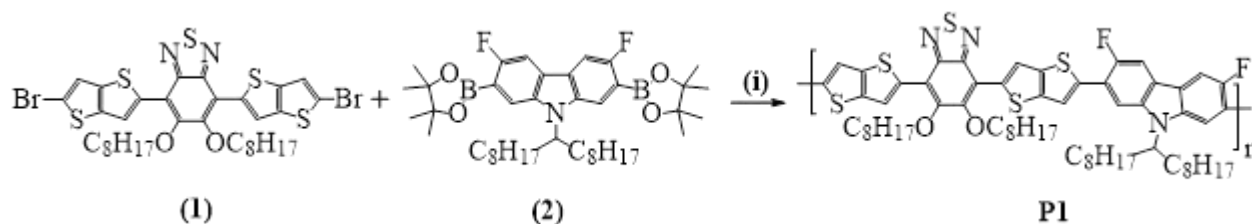
B. Synthesis of Polymer P1

4,7-Bis(5-bromothieno[3,2-b]thiophen-2-yl)-5,6-bis(octyloxy)benzo [c][1,2,5]thiadiazole (**1**) (Bouffard & Swager, 2008; Ding *et al.*, 2011) and 3,6-difluoro-9-(heptadecan-9-yl)-2,7-bis(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-9*H*-carbazole (**2**) (Du *et al.*, 2013; Cartwright *et al.*, 2016) were prepared according to the literature procedures. The synthesis route of poly(3,6-difluoro-9-(heptadecan-9-yl)-9*H*-carbazole-alt-5,6-bis(octyloxy)-4,7-di(thieno[3,2-b]thiophen-2-yl)benzo [c][1,2,5]thiadiazole) (P1) was outlined in **Scheme 1**. 4,7-Bis(5-bromothieno[3,2-b]thiophen-2-yl)-5,6-bis(octyloxy)benzo[c][1,2,5]thiadiazole (**1**) (0.1433 g, 0.173 mmol) and 3,6-Difluoro-9-(heptadecan-9-yl)-2,7-bis(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-9*H*-carbazole (**2**) (0.120 g, 0.173 mmol) were introduced to 100 mL round bottom flask under argon. To the mixture was added toluene (5.0 ml) and the mixture was degassed. Then 20 wt % tetraethyl ammonium hydroxide, Et₄N-OH (1.0 ml, previously degassed) was added. To this mixture was added Pd(OAc)₂ (1.2 mg, 4.9 x 10⁻³ mmol) and tri(*o*-tolyl)phosphine, P(*o*-Tol) (3.54 mg, 1.2 x 10⁻³ mmol) under an inert argon atmosphere and it was heated to 95 °C for 96 h. The mixture was cooled to room temperature

and bromobenzene (0.05 ml, 61 mg; 0.3877 mmol) was added. It was then degassed and heated to 90 °C for 1 h. The mixture was cooled to room temperature and phenylboronic acid (50 mg; 0.4076 mmol) was added. The mixture was degassed and heated to 90 °C for 1h. After cooling to room temperature, CHCl₃ (200 ml) was added to solubilize the polymer. An ammonium hydroxide solution (28% in H₂O, 50 ml) was then added and the mixture was stirred overnight. The organic phase was separated and washed with distilled water (2 x 100 ml). It was then concentrated to about 50 ml in volume and drop-wise into a methanol/water mixture (10: 1, v/v, 300 ml). The resulting mixture was then stirred overnight and filtered through a membrane filter. The collected solid was cleaned using a Soxhlet extraction under an inert argon using a Soxhlet extraction under an inert argon atmosphere with methanol (250 ml), acetone (250 ml), hexane (250 ml), toluene (250 ml) and chloroform (250 ml), respectively. The toluene and chloroform fractions were concentrated to about 50 ml and then poured into degassed methanol (200 ml). The resulting mixture was stirred overnight and the solid collected by filtration to afford polymer P9 fractions as a dark red powder. Yield: 115.1 mg (60 %). Toluene fraction: 53.7 mg, 28 %, GPC (1, 2, 4-trichlorobenzene at 100 °C): Mw = 4600, Mn = 1900, PD = 2.4. Chloroform fraction: 61.4 mg, 32 %, GPC (1, 2, 4-trichlorobenzene at 100 °C): Mw = 62900, Mn = 26200, PD = 2.4. ¹H NMR (C₂D₂Cl₄), (δH/ppm): 8.72 (d, 2H); 8.62 (d, 2H); 7.72 (bm, 2H); 7.32 (b, 2H); 4.49 (b, 1H); 4.18 (b, 4H); 2.24 (b, 4H); 1.96 (b, 4H);

1.58-1.02 (bm, 44H); 0.91-0.74 (bm, 12H). FT-IR (cm⁻¹): 3113, 2949, 2923, 2949, 2159, 2018, 1977, 1628, 1587, 1565. Elemental analysis (%)

calculated for C₆₃H₇₇F₂N₃O₂S₅: C, 68.38; H, 7.01; N, 3.80; Br, 0.00. Found: C, 70.10; H, 6.66; N, 3.11; Br, 0.00.



Scheme 1. Synthetic routes using the Suzuki cross-coupling polymerization reaction. (i) Pd(OAc)₂, P(o-Tol), Et₄N.OH, toluene, Ar, 95 °C, 96 hr

IV. RESULTS AND DISCUSSIONS

The data of NMR, UV-Vis, CV, TGA, and DSC analysis were explained in this section.

A. The Nuclear Magnetic Resonance (NMR) Spectroscopy Analysis

The ¹H-NMR studies conducted at 100 °C in 1,1,2,2-tetra chloroethane-d₂ on **P1** confirmed its assigned structure. The ¹H-NMR spectrum of **P1** is shown in Figure 3, it reveals in the aromatic region the proton of the carbazole hydrogen with multiplet signal at 8.76 ppm, and 8.62 ppm assigned to protons a and b respectively.

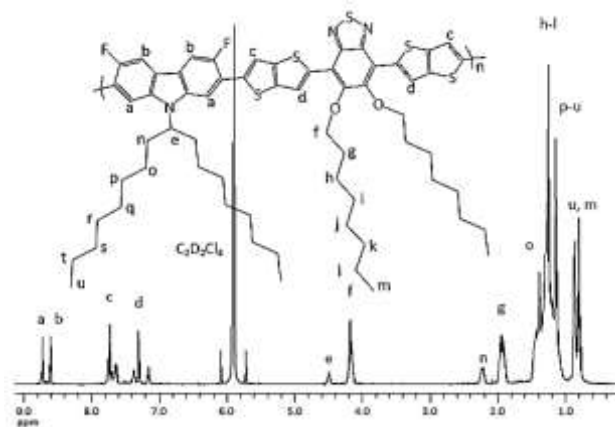


Figure 3. The ¹H-NMR spectra of **P1** in 1,1,2,2-tetrachloroethane-d₂ (C₂D₂Cl₄) at 100 °C.

B. The UV-Visible (UV-Vis) Absorption Spectroscopy Analysis

The UV-Vis absorption spectra of the polymer were measured in chloroform and in solid state as thin films. UV-Vis analysis of **P1** in Figure 4 shows two absorption band at $\lambda_{\max 1} = 344$ nm and $\lambda_{\max 2} = 486$ nm in chloroform solution, and at $\lambda_{\max 1} = 390$ nm and $\lambda_{\max 2} = 512$ nm in solid state. The optical band gaps were calculated from the onset of absorption of the polymers in the solid state The optical band gap of polymer **P1** as determined from the onset of its absorption spectra in the solid state has a

value $E_g = 2.03$ eV.

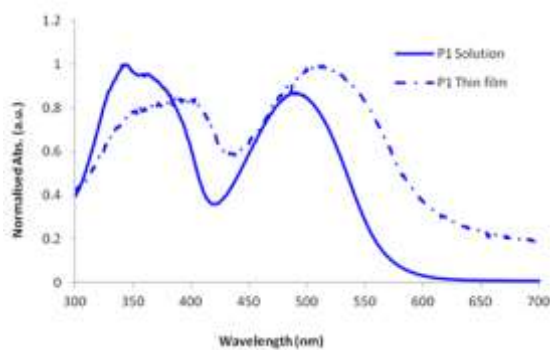


Figure 4. Normalized UV-Vis spectra of P1 in chloroform (solid line) and a thin film (dotted line)

C. Cyclic Voltammetry (CV) Analysis

Based on the cyclic voltammogram of the polymer **P1** as illustrated in Figure 5, it can be concluded that the P1 exhibits an oxidation wave at $E_{pa} = 0.70$ V and a reduction wave at $E_{pa} = -1.36$ V, and their associated reduction and oxidation waves at $E_{pc} = 0.64$ V and $E_{pc} = -1.81$ V, respectively.

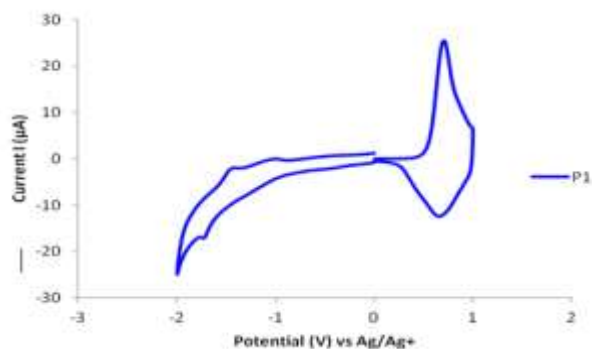


Figure 5. Normalized cyclic voltammogram of P1.

$E_{onset, ox}$ (V) ^{a)}	$E_{onset, red}$ (V) ^{a)}	HOMO (eV)	LUMO (eV)	Band gap (eV)
0.47	-1.64	-5.27	-3.16	2.11

^{a)} vs. Ag/Ag^+

D. Thermogravimetry (TGA) and Differential Scanning Calorimetry (DSC) Analysis

The TGA curves for of the thermal degradation of the polymer **P1**, the onset of the degradation occurs at 324 °C, the onset of second degradation is 442 °C with a weight loss of 52.3 %. The percentage of residual weight 47.7 % is consistent with percentage weight of PDI units and polymer backbone. TGA analysis measurements revealed the remarkable stability of the polymer up to 442 °C, which indicated that these polymers are thermally very stable. The subsequent degradation and weight loss of the polymer beyond 442 °C was proportional to the mass of its alkyl-group substituents. The polymer did not show any further weight loss up to a temperature of 800 °C. The data for both TGA and DSC analysis were enclosed in Table 2.

Table 1. Voltammetry result and band gap of P1

TGA Analysis		DSC Analysis	
Onset degradation temp. / °C	Weight loss at 800 °C (wt. %)	T_g / °C	
1 st degradation	2 nd degradation		
324	442	52.3	71

From the onset of oxidation (0.47 V) and the onset of reduction (-1.64 V), the HOMO level is at -5.27 eV and the LUMO level is at -3.16 eV for the polymer backbone (on the basis that ferrocene/ferrocenium has an IP of 4.8 eV below the vacuum level and the oxidation occurs at 0.082 V relative to Ag/Ag^+), therefore the

electrochemical band gap of the polymer is 2.11 eV.

V. SUMMARY

Poly(3,6-difluoro-9-(heptadecan-9-yl)-9*H*-carbazole-*alt*-5,6-bis(octyloxy)-4,7-di(thieno[3,2-*b*]thiophen-2-yl)benzo[*c*][1,2,5]thiadiazole) (**P1**) composed of alternating carbazole donor unit and acceptor unit were successfully prepared. The polymer was synthesized by Suzuki's cross coupling

reaction, in order to investigate its suitability for application in photovoltaic cell.

VI. ACKNOWLEDGMENT

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